## DATASHEET

## **ASTM Property**





Grade	FL7200
Product	HDPE

General Information				
Key Features	<ul> <li>FL7200 is a bimodal high density polyethylene copolymer which has a broad molecular weight distribution.</li> <li>The design of the product gives an unique characteristic of easy extrusion and high melt strength with excellent physical properties which makes it suitable for use in very thin film with excellent strength and rigidity.</li> </ul>			

## Applications

- Thin film for bag on roll, grocery sack, shopping bag

Item	Measuring Method	Unit	Value		
Physical					
Melt Flow Index	ASTM D1238	g/10min	0.06		
Density	ASTM D1505	g/cm³	0.954		
Mechanical					
Tensile Stress (Yield)	ASTM D638	kgf/cm²	240		
Elongation (Break)	ASTM D638	%	≥500		
Flexural Modulus	ASTM D790	kgf/m²	10,000		
	Impact				
Izod Impact Strength(notched) (23°C	C) ASTM D256	kgf∙cm/cm	>30		
	Thermal				
VICAT Softening Temperature	ASTM D1525	$^{\circ}$	124		
Film Properties <sup>2</sup>					
Tensile Stress (Break) MD	ASTM D882	kgf/cm²	650		
TD	ASTM D882	kgf/cm²	600		
Elongation (Break) MD	ASTM D882	%	300		
TD	ASTM D882	%	500		
Tear Resistance MD	ASTM D1004	kgf/cm	130		
TD	ASTM D1004	kgf/cm	230		

<sup>1.</sup> Physical Properties: these are not to be construed as specifications

<sup>2.</sup> Φ50mm Extruder, 20μm Thickness, BUR 4, FLH 10

<sup>\*</sup> The last update date : 2021/10/01