

TECHNICAL DATASHEET

POLYETHYLENE TIPELIN 1900J

HDPE for injection moulding

DESCRIPTION

TIPELIN 1900J is a high density unimodal polyethylene copolymer intended for injection moulding of general purpose products. It offers good balance of properties between stiffness and processability. The grade contains antioxidant and acid scavenger.

APPLICATIONS

TIPELIN 1900J is recommended for making industrial and houseware products.

PRODUCT COMPLIANCE

See DDS.

PROPERTIES*

| Parameter | Note | Test method | Unit | Typical value |
|--|------|---------------|-------------------|---------------|
| MFR - Melt Mass-Flow Rate (190°C, 2.16 kg) | - | ISO 1133-1 | g/10 min | 5.5 |
| Density (23°C) | 3 | ISO 1183-2 | kg/m ³ | 959 |
| Flexural Modulus | 3 | ISO 178 | MPa | 1300 |
| Izod Impact Strength (notched, 23°C) | 3 | ISO 180/A | kJ/m ² | 6 |
| Hardness - Shore D | 5 | ISO 868 | - | 63 |
| Vicat Softening Temperature | 4 | ISO 306/A 120 | °C | 128 |
| ESCR F50 B (100% Igepal CO-630) | 3 | ASTM D1693 | h | > 5 |
| Recommended Processing Temperature | - | - | °C | 210 - 250 |

*Typical properties, not to be used as specification.

(3) Values has been measured on standard pressed specimens (ISO 293) conditioned at room temperature (ISO 291).

(4) Average mechanical property values of several measurements carried out on standard pressed specimens (ISO 293) conditioned at room temperature (ISO 291).

(5) Average mechanical property values of several measurements carried out on standard injection-moulded test specimens prepared in accordance with ISO 294-1.

PROCESSING

TIPELIN 1900J can be used in conventional injection machines.

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STORAGE AND HANDLING

Pellets are packed in 25 kg polyethylene bags and transported on shrink-wrapped or stretch-wrapped pallets at eligible load of polymer 1375 kg. We use adhesive between the bags in order to avoid their slipping. Pay attention to this fact during the removing of the bags from the pallets. The preferred method is to lift the bag at first without rotation. Heat treated pallets are provided by PRS, a member of the Faber Halbertma Group, operating a pooling system which collects the pallets after use, and organizes reuse as part of a sustainable, circular system. PRS pallets remain property of PRS at all times. For more detailed information please contact a sales representative at SLOVNAFT or at MOL Petrochemicals.

Since polyethylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polyethylene should not be exposed to UV radiation and temperatures above 40°C. Producer does not take responsibility for any damages caused by adverse storage.

REACH STATEMENT

Polymers are exempt of REACH registration. However, their raw materials which mean monomers and relevant additives have been registered. MOL Petrochemicals is committed to fully respect legislation and will only use REACH compliant raw materials. At this point in time HDPE TIPELIN does not contain any substances specifically identified as SVHC at levels greater than 0.1%.

RECYCLING

Polyethylene resins are suitable for recycling using modern recycling methods. In-house production waste should be kept clean to facilitate direct recycling.

SAFETY

See MSDS.

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