

TECHNICAL DATASHEET

POLYETHYLENE TIPELIN 6301B

HDPE for Blow moulding

DESCRIPTION

TIPELIN 6301B is a high density bimodal polyethylene copolymer (with butene-1 as comonomer) intended for blow moulding of products with high stiffness, good environmental stress crack resistance (ESCR) and very good thermo-oxidative stability. The grade contains antioxidants and acid scavenger.

APPLICATIONS

TIPELIN 6301B is recommended for bottles and containers up to 10 litre capacity for detergents and household chemicals. It is suitable for corrugated pipes.

PRODUCT COMPLIANCE

See DDS.

PROPERTIES*

Parameter	Note	Test method	Unit	Typical value
MFR - Melt Mass-Flow Rate (190°C, 2.16 kg)	-	ISO 1133-1	g/10 min	0.3
MFR - Melt Mass-Flow Rate (190°C, 5 kg)	-	ISO 1133-1	g/10 min	1.3
MFR - Melt Mass-Flow Rate (190°C, 21.6 kg)	-	ISO 1133-1	g/10 min	30
Density (23°C)	3	ISO 1183-2	kg/m ³	954
Tensile Stress at Yield	3	ISO 527-3	MPa	29
Tensile Strain at Yield	3	ISO 527-3	%	10
Tensile Stress at Break	3	ISO 527-3	MPa	29
Tensile Strain at Break	3	ISO 527-3	%	1010
Flexural Modulus	3	ISO 178	MPa	1500
Izod Impact Strength (notched, 23°C)	3	ISO 180/A	kJ/m ²	8
Hardness - Shore D	3	ISO 868	-	65
Vicat Softening Temperature	3	ISO 306/A 120	°C	128
ESCR F50 B (10% Igepal CO-630)	3	ASTM D1693	h	300
OIT - Oxidation Induction Time (200°C)	-	EN 728	min	105
Recommended Processing Temperature	-	-	°C	180 - 220

*Typical properties, not to be used as specification.

(3) Values has been measured on standard pressed specimens (ISO 293) conditioned at room temperature (ISO 291).

PROCESSING

TIPELIN 6301B can be used in conventional extrusion machines.

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STORAGE AND HANDLING

Pellets are packed in 25 kg polyethylene bags and transported on shrink-wrapped or stretch-wrapped pallets at eligible load of polymer 1375 kg. We use adhesive between the bags in order to avoid their slipping. Pay attention to this fact during the removing of the bags from the pallets. The preferred method is to lift the bag at first without rotation. Heat treated pallets are provided by PRS, a member of the Faber Halbertma Group, operating a pooling system which collects the pallets after use, and organizes reuse as part of a sustainable, circular system. PRS pallets remain property of PRS at all times. For more detailed information please contact a sales representative at SLOVNAFT or at MOL Petrochemicals.

Since polyethylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polyethylene should not be exposed to UV radiation and temperatures above 40°C. Producer does not take responsibility for any damages caused by adverse storage.

REACH STATEMENT

Polymers are exempt of REACH registration. However, their raw materials which mean monomers and relevant additives have been registered. MOL Petrochemicals is committed to fully respect legislation and will only use REACH compliant raw materials. At this point in time HDPE TIPELIN does not contain any substances specifically identified as SVHC at levels greater than 0.1%.

RECYCLING

Polyethylene resins are suitable for recycling using modern recycling methods. In-house production waste should be kept clean to facilitate direct recycling.

SAFETY

See MSDS.

Flammability measurement according to FMVSS302 (1998): burning rate 18 mm/min, horizontal position, measured on press moulded specimens (size 350 x 100 x 3 mm).

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MANUFACTURER

MOL Petrochemicals Co. Ltd.
H-3581 Tiszaújváros,
P.O. Box: 20
Hungary

TECHNICAL SUPPORT

POLYMER APPLICATIONS ENGINEERING
MOL PLC.
H-3581 Tiszaújváros,
P.O. Box: 20
Hungary
Telephone:
+36 49 521 540
+36 80 204 248
E-mail: pts@mol.hu

SALES OFFICES

HUNGARY

H-3581 Tiszaújváros,
P.O. Box: 20, Hungary
Mobile: + 36 30 447 4441
Fax: +36 1 8877 647
E-mail: polymersales@mol.hu

SLOVAKIA AND CZECH REPUBLIC

Vlčie hrdlo 1
824 12 Bratislava, Slovak Republic
Telephone:
+421 2 5859 5426
+421 2 5859 5431
+421 2 5859 5429
+421 2 5859 5428
E-mail: predajpolymerov@slovnaft.sk

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GERMANY

Im Trutz Frankfurt 49,
D-60322 Frankfurt am Main,
Germany
Telephone: +49 69 154 04 0
Fax: +49 69 154 04 41
E-mail:
polymersales@molgermany.de

ITALY

Via Montefeltro, 4
20156 Milano, Italy
Telephone: +39 02 58 30 5523
Fax: +39 02 58 30 3492
E-mail: molitalia@molgroupitaly.it

AUSTRIA

Walcherstrasse 11A, 7.Stock
A-1020 Wien, Austria
Mobile: +43 664 96 33 578
E-mail:
KatalinHorvath@molaustria.at

FRANCE

Paris, France
Mobile : +33 7 89 86 10 64
E-mail: iren.husson@molgroupitaly.it

POLAND

Ul.Postępu 17D
02-676 Warszawa, Poland
Telephone: +48 22 545 70 70
Fax: +48 22 545 70 60
E-mail: petchem@slovnaft.pl

ROMANIA

Str.Daniel Danielopolu 4-6
ET1 Sector 1 Cod 014 134
Bucuresti, Romania
Telephone:
+40 21 204 85 00
+40 21 204 85 02
Fax: +40 21 232 10 59
E-mail: petchem@molromania.ro

UKRAINE

04053 Kiev
Sichovykh Striltsiv str. 50, 5th floor, office
5-B, Ukraine
Tel.: +380 44 374 00 80 | +380 67 463
58 69
Fax: +380 44 374 00 90
E-mail: Jzavojko@mol-ukraine.com.ua

CROATIA, SLOVENIA, SERBIA, MONTENEGRO, BOSNIA AND HERZEGOVINA, NORTH MACEDONIA, ALBANIA, KOSOVO

Zadarska 80
HR-10000 Zagreb, Croatia
Telephone: +385 1 6160 637
Fax: +385 1 6160 601
E-mail: polymersales@tifon.hr

OTHER EUROPEAN COUNTRIES

Telephone:
+36 20 456 1889
+36 70 373 9209
E-mail: polymersales@mol.hu