

TECHNICAL DATA SHEET

TECHNYL C 116 V30 NC

(Previously DOMAMID 6LVG30 300 NC)

Polyamide 6, 30% glass fiber reinforced, improved flowability, for injection moulding, natural color

General

Feature	Improved flowability
Polymer type	PA6 (Polyamide 6)
Processing technology	Injection molding
Certification	RoHS

Product identification

ISO 1043 abbreviation	PA6-GF30
ISO 16396 designation	PA6,GF30,M1,S12-090

	Condition	Standard	Unit	Value
Physical properties				
Density		ISO 1183	g/cm ³	1.36
Humidity absorption	T=23°C, 50% RH	ISO 62	%	2 - 2.5
Water absorption	24 hr, 23°C	ISO 62	%	6.3 - 6.9
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.2 - 0.4
Molding shrinkage, normal		ISO 294-4, 2577	%	0.6 - 0.8
Viscosity number	96% H2SO4	ISO 307	cm ³ /g	125

Mechanical properties

				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	9300 / 5500
Stress at break	5 mm/min	ISO 527-1/-2	MPa	180 / 115
Strain at break	5 mm/min	ISO 527-1/-2	%	3 / 7
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	7300 / 4500
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m ²	90 / 100
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m ²	60 / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	13 / 25
Charpy notched impact strength, -30°C	-30°C	ISO 179/1eA	kJ/m ²	10 / -

	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	221

Burning behaviour

Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100 mm/min
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*Test run at 23°C if not differently specified, DAM state (dry as moulded).
: conditioned according to ISO 1110

Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)			
Recommended melt temperature	250 - 290 °C			
Recommended mould temperature	80 - 100 °C			

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

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