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CHIMEI CORPORATION

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UV Stabilized PC WONDERLITE® PC-122U

Product Description: UV Stabilized

Properties	ISO Test Method	Test Condition	Unit	PC-122U
Melt Flow Index	1133	300°C × 1.2KG	ml/10 min	22
Mass Density	1183	23 ℃	g/cm³	1.2
Tensile Strength	527	50 mm/min, yield	MPa	63
		50 mm/min, break	MPa	70
Tensile Elongation	527	50 mm/min	%	120
Flexural Strength	- 178	2 mm/min	MPa	90
Flexural Modulus		2 mm/min	GPa	2.4
Izod Impact Strength	180/1A	23℃, Notched,1/8"	KJ/m ²	60
		-30°C, Notched,1/8"	KJ/m ²	-
Charpy Impact Strength	179	23℃, Notched	KJ/m ²	60
		-30℃, Notched	KJ/m ²	-
Vicat Softening Temp.	306	50℃/hr;1KG	°C	148
		50℃/hr;5KG	°C	143
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	127
		1.8MPa, annealed	°C	142
Coefficient of Linear Thermal Expansion	11359	-	-	6.0~8.0x10-5
Flammability	-	UL-94	-	3.0mm V-2
Mold Shrinkage	294-4	-	%	0.5~0.7
Symbol	1043	-	-	>PC<

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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