

## General WONDERLOY® PC-345

Product Description: High flow

Properties	ISO Test Method	Test Condition	Unit	PC-345
<b>Melt Flow Index</b>	1133	260°C×5KG	ml/10 min	19
<b>Spiral flow</b>	CHIMEI	260°C,2mm, V:50%,P:50%	cm	43
<b>Mass Density</b>	1183	23 °C	g/cm <sup>3</sup>	1.1
<b>Tensile Strength</b>	527	50 mm/min, yield	MPa	50
		50 mm/min, break	MPa	42
<b>Tensile Elongation</b>	527	50 mm/min	%	105
<b>Flexural Strength</b>	178	2 mm/min	MPa	75
<b>Flexural Modulus</b>		2 mm/min	GPa	2.1
<b>Izod Impact Strength</b>	180/1A	23°C, Notched	KJ/m <sup>2</sup>	45
		-30°C, Notched	KJ/m <sup>2</sup>	40
<b>Charpy Impact Strength</b>	179	23°C, Notched	KJ/m <sup>2</sup>	45
		-30°C, Notched	KJ/m <sup>2</sup>	40
<b>Vicat Softening Temp.</b>	306	50°C/hr;1KG	°C	125
		50°C/hr;5KG	°C	110
<b>Heat Distortion Temp.</b>	75/A	1.8MPa, unannealed	°C	93
		1.8MPa, annealed	°C	-
<b>Dielectric Constant</b>	IEC 60250	1MHz	--	3.1
<b>Volume Resistivity</b>	IEC 60093	--	Ohm X m	1E+16
<b>Surface Resistivity</b>	IEC 60093	--	Ohm	1E+16
<b>Coefficient of Linear Thermal Expansion</b>	11359	-	-	8.5*10 <sup>-5</sup>
<b>Flammability</b>	-	UL-94	-	1.5mm HB
<b>Mold Shrinkage</b>	294-4	-	%	0.4~0.6
<b>Symbol</b>	1043	-	-	>PC+ABS<

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Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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