

LUTENE-H ME1000B2

High Density Polyethylene

Applications

- Cap & Closure for beverage bottles of sparking water
- Hot-fill and Carbonated soft drinks

Description

- LUTENE-H ME1000B2 is mainly intended for injection molding and compression molding of bottle caps and closures.
- It has an excellent environmental stress crack resistance and organoleptic property.
- With slip agent

Typical properties

Characteristics	Test Method	Unit	Value		
Physical ⁽¹⁾					
Density	ASTM D792	g/cm³	0.952		
MFR(190°C,2.16Kg)	ASTM D1238	g/10min	0.9		
Softening Point (Vicat)	ASTM D1525	C	123		
Mechanical ⁽²⁾					
Tensile Strength at Yield point	ASTM D638 ⁽³⁾	kg/cm²	260		
Elongation at Break	ASTM D638 ⁽³⁾	%	>700		
Shore hardness(Shore D)	ASTM D2240	-	64		
Flexural Modulus1% Secant	ASTM D790	kg/cm²	8,000		
IZOD Impact Strength at 23°C (notched)	ASTM D256	kg∙cm/cm	8		
Thermal					
Melting Temperature	LG	C	131		

(1) The properties data in this table are typical values, and not guaranteed specification.

(2) Typical resin property values are measured on a standard compression molded specimens

(3) Speed of 50 mm/min.

Processing information

• LUTENE-H ME1000B2 may be processed on conventional equipment. It is recommended that the melt temperature be kept below 250°C as decomposition can occur at higher temperature.

For additional sales, order and technical assistance			Revised: 13/11/2019	
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