TECHNYL®

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PRELIMINARY DATASHEET

TECHNYL C 118 V30 BK

TECHNYL C 118 V30 BK is a polyamide 6, reinforced with 30% of glass fiber, heat stabilized, for injection moulding.

General

Polymer type	PA6 (Polyamide 6)	
Processing technology	Injection molding	
Certification	RoHS	EC 1907/2006 (REACH)
Applications	Automotive Applications	
Colors available	Black	
Forms	Pellets	

Product identification

ISO 1043 abbreviation	PA6-GF30
ISO 16396 designation	PA6,GF300,M1,S14-100

Physical properties

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm³	1.36
Humidity absorption	T=23°C, 50% RH	ISO 62	%	2.2 - 2.4
Water absorption, saturation			%	6.2
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.1 - 0.3
Molding shrinkage, normal		ISO 294-4, 2577	%	0.7 - 0.9

	Condition	Standard	Unit	Value
Mechanical properties				**dam / cond.***
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	10000 / 6000
Stress at break		ISO 527-1/-2	MPa	180 / 110
Strain at break		ISO 527-1/-2	%	3 / 6
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	9000 / 5400
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	280 / 170
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m²	70 / 90
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m²	50 / 55
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m²	11 / 18
Charpy notched impact strength, -30°C	-30°C	ISO 179/1eA	kJ/m²	9.5 / 8.5
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m²	11 / 17
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	220
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	215
Electrical properties				
Volume resistivity		IEC 62631-3-1	ohm.m	1E+013
Surface resistivity		IEC 62631-3-1	ohm	1E+014
Comparative tracking index	Solution A	IEC 60112	V	400
CTI performance level category		Sol A		PLC 1
Burning behaviour				
Flammability, 0.40 mm	0.40 mm	UL 94		HB
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		<100

**: conditioned according to ISO 1110*

Processing conditions	
Drying temperature/time	80 °C
Suggested max moisture	0.2 %
Rear temperature	230 - 235 °C
Middle temperature	235 - 240 °C
Front temperature	240 - 250 °C
Recommended mould temperature	60 - 90 °C

Injection notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C. Recommended time 2-4h.

Injection advice

For reinforced polyamides, Domo recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered. The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design.

Disclaimer

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