

## TECHNICAL DATA SHEET

# TECHNYL C 216 S30 BK R9011 XB

(Previously DOMAMID 6B30 BKR9011XB)

Polyamide 6, 30% glass beads, for injection moulding

### General

Polymer type	PA6 (Polyamide 6)
Processing technology	Injection molding
Certification	RoHS

### Product identification

ISO 1043 abbreviation	PA6-GB30
ISO 16396 designation	PA6,GB30,M1,S14-040

	Condition	Standard	Unit	Value
<b>Physical properties</b>				
Density		ISO 1183	g/cm <sup>3</sup>	1.34
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.9 - 1.1
Molding shrinkage, normal		ISO 294-4, 2577	%	1 - 1.2
Melt volume-flow rate, MVR, 5.0 kg	275°C, 5kg	ISO 1133	cm <sup>3</sup> /10 min	80

### Mechanical properties

				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	4300 / -
Stress at break	5 mm/min	ISO 527-1/-2	MPa	55 / -
Strain at break	5 mm/min	ISO 527-1/-2	%	5 / -
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	3700 / -
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	100 / -
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m <sup>2</sup>	32 / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m <sup>2</sup>	3.5 / -
Izod impact strength, +23°C	+23°C	ISO 180/1U	kJ/m <sup>2</sup>	25 / -
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m <sup>2</sup>	4 / -

	Condition	Standard	Unit	Value
<b>Thermal properties</b>				
Melting temperature, 10°C/min		ISO 11357-1	°C	221
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	175
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	80
Vicat softening temperature	50°C/h - 50N	ISO 306	°C	200

### Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	1E+013
Surface resistivity		IEC 62631-3-1	ohm	1E+013
Comparative tracking index	Solution A	IEC 60112	V	550
CTI performance level category		Sol A		PLC 1

### Burning behaviour

Flammability, 0.75 mm	0.75 mm	UL 94		HB
Glow-wire flammability index, GWFI	1-3 mm	IEC 60695-2-12	°C	650
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100 mm/min

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for black products.  
 \*: conditioned according to ISO 1110

### Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Recommended melt temperature	230 - 260 °C
Recommended mould temperature	80 - 100 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

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