

TECHNICAL DATA SHEET

TECHNYL 4EARTH A2E 238 BK
(Previously DOMAMID R 66I3H2 BK)

Polyamide 66, heat-aging stabilized, impact modified, for injection moulding

General

Feature	Heat-aging stabilized	Impact modified
Polymer type	PA66 (Polyamide 66)	
Processing technology	Injection molding	
Certification	RoHS	

Product identification

ISO 1043 abbreviation	PA66-I
ISO 16396 designation	PA66-I,(R50),M1H,S14-020

Condition	Standard	Unit	Value
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Physical properties

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm ³	1.08
Molding shrinkage, parallel		ISO 294-4, 2577	%	1.3 - 1.5
Molding shrinkage, normal		ISO 294-4, 2577	%	1.4 - 1.6

Mechanical properties

dam / cond.*

	Condition	Standard	Unit	Value
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	2200 / -
Strain at break	50 mm/min	ISO 527-1/-2	%	50 / -
Yield stress	50 mm/min	ISO 527-1/-2	MPa	60 / -
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	2100 / -
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	80 / -
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m ²	NB / -
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m ²	NB / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	45 / -
Izod impact strength, +23°C	+23°C	ISO 180/1U	kJ/m ²	NB / -
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m ²	40 / -

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	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	262
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	180
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	65
Vicat softening temperature	50°C/h - 50N	ISO 306	°C	225

Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	1E+013
Surface resistivity		IEC 62631-3-1	ohm	1E+013
Comparative tracking index	Solution A	IEC 60112	V	600
CTI performance level category		Sol A		PLC 0

Burning behaviour

Flammability, 0.75 mm	0.75 mm	UL 94		HB
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100 mm/min

*Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for black products.
: conditioned according to ISO 1110

Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Recommended melt temperature	270 - 290 °C
Recommended mould temperature	40 - 80 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

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