

# TECHNICAL DATASHEET

## POLYETHYLENE TIPELIN BA 550-13

HDPE for Blow moulding

### DESCRIPTION

TIPELIN BA 550-13 is a high density polyethylene copolymer (with hexen-1 as comonomer) grade for blow moulding of products which require good chemical resistance, furthermore high rigidity. The grade contains antioxidant and acid scavenger.

### APPLICATIONS

TIPELIN BA 550-13 is recommended for bottles and cans up to 30 litre capacity for non-aggressive household chemicals, cosmetics and oils. The product is suitable for non-pressure pipes and corrugated pipes too.

### PRODUCT COMPLIANCE

See DDS.

### PROPERTIES\*

Parameter	Note	Test method	Unit	Typical value
MFR - Melt Mass-Flow Rate (190°C, 2.16 kg)	-	ISO 1133-1	g/10 min	0.35
MFR - Melt Mass-Flow Rate (190°C, 5 kg)	-	ISO 1133-1	g/10 min	1.5
MFR - Melt Mass-Flow Rate (190°C, 21.6 kg)	-	ISO 1133-1	g/10 min	28
Density (23°C)	3	ISO 1183-2	kg/m <sup>3</sup>	954
Tensile Stress at Yield	3	ISO 527-3	MPa	29
Tensile Strain at Yield	3	ISO 527-3	%	11
Tensile Strain at Break	3	ISO 527-3	%	1180
Flexural Modulus	3	ISO 178	MPa	1500
Izod Impact Strength (notched, 23°C)	3	ISO 180/A	kJ/m <sup>2</sup>	14
Hardness - Shore D	3	ISO 868	-	65
Vicat Softening Temperature	3	ISO 306/A 120	°C	130
ESCR F50 B (100% Igepal CO-630)	3	ASTM D1693	h	40
OIT - Oxidation Induction Time (200°C)	-	EN 728	min	8
Recommended Processing Temperature	-	-	°C	180 - 220

\*Typical properties, not to be used as specification.

(3) Values has been measured on standard pressed specimens (ISO 293) conditioned at room temperature (ISO 291).

### PROCESSING

TIPELIN BA 550-13 can be used in conventional extrusion machines.

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### **STORAGE AND HANDLING**

Pellets are packed in 25 kg polyethylene bags and transported on shrink-wrapped or stretch-wrapped pallets at eligible load of polymer 1375 kg. We use adhesive between the bags in order to avoid their slipping. Pay attention to this fact during the removing of the bags from the pallets. The preferred method is to lift the bag at first without rotation. Heat treated pallets are provided by PRS, a member of the Faber Halbertma Group, operating a pooling system which collects the pallets after use, and organizes reuse as part of a sustainable, circular system. PRS pallets remain property of PRS at all times. For more detailed information please contact a sales representative at SLOVNAFT or at MOL Petrochemicals.

Since polyethylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polyethylene should not be exposed to UV radiation and temperatures above 40°C. Producer does not take responsibility for any damages caused by adverse storage.

### **REACH STATEMENT**

Polymers are exempt of REACH registration. However, their raw materials which mean monomers and relevant additives have been registered. MOL Petrochemicals is committed to fully respect legislation and will only use REACH compliant raw materials. At this point in time HDPE TIPELIN does not contain any substances specifically identified as SVHC at levels greater than 0.1%.

### **RECYCLING**

Polyethylene resins are suitable for recycling using modern recycling methods. In-house production waste should be kept clean to facilitate direct recycling.

### **SAFETY**

See MSDS.

Flammability measurement according to FMVSS302 (1998): burning rate 13 mm/min, horizontal position, measured on press moulded specimens (size 350 x 100 x 3 mm).

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## POLYETHYLENE TIPELIN BA 550-13

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#### MANUFACTURER

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