

## 奇美實業股份有限公司

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## **CHIMEI CORPORATION**

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## White ABS POLYLAC® PA-757\_A01

Product Description: High gloss, Medium impact, white

Properties	ISO Test Method	<b>Test Condition</b>	Unit	PA-757_A01
Melt Flow Index	1133	220°C×10KG	ml/10 min	18
Mass Density	1183	23 ℃	g/cm³	1.07
Tensile Strength	527	50 mm/min, yield	MPa	47
		50 mm/min, break	MPa	35
Tensile Elongation	527	50 mm/min	%	40
Flexural Strength	- 178	2 mm/min	MPa	70
Flexural Modulus		2 mm/min	GPa	2.4
Izod Impact Strength	180/1A	23℃, Notched	KJ/m <sup>2</sup>	17
		-30°C, Notched	KJ/m <sup>2</sup>	-
Charpy Impact Strength	179	23°⊂, Notched	KJ/m²	17
		-30°C, Notched	KJ/m²	_
Vicat Softening Temp.	306	50℃/hr;1KG	°C	106
		50℃/hr;5KG	°C	102
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	-
		1.8MPa, annealed	°C	98
Coefficient of Linear Thermal Expansion	11359	-	-	7.9 x 10-6
Flammability	-	UL-94	-	1.6mm HB
Mold Shrinkage	294-4	-	%	0.4~0.7
Symbol	1043	-	-	>ABS<

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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